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Report Number R004984

Emissions Testing Report Enwave Central Park Pty Ltd, Chippendale

Document Information

Client Name: Enwave Central Park Pty Ltd

Report Number: R004984

Date of Issue: 25 October 2017

Attention: Atiq Rehman

Address: 2 Chippendale Way

CHIPPENDALE NSW 2008

Testing Laboratory: Ektimo (EML) ABN 98 006 878 342

Report Status

Format	Document Number	Report Date	Prepared By	Reviewed By (1)	Reviewed By (2)
Preliminary Report	-	-	-	-	-
Draft Report	-	-	-	-	-
Final Report	R004984	25/10/2017	JWe	RCo/DHi	ZXa
Amend Report	-	-	-	-	-

Template Version: 250917

Amendment Record

Document Number	Initiator	Report Date	Section	Reason
Nil	-	-	-	-

Report Authorisation



Ryan Collins Client Manager NATA Accredited Laboratory No. 2732 Zac Xavier Ektimo Signatory

Accredited for compliance with ISO/IEC 17025. NATA is a signatory to the ILAC mutual recognition arrangement for the mutual recognition of the equivalence of testing, calibration and inspection reports.



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1 EXECUTIVE SUMMARY

Ektimo was engaged by Enwave Central Park Pty Ltd to perform emissions testing and compare results to the NSW EPA Environmental Protection Licence 20768.

Results from this stack emission monitoring program indicate that Enwave Central Park Pty Ltd was compliant with requirements of Licence 20768 during the sampling period.

Monitoring was performed as follows:

Location	Test Date	Test Parameters*
EPA ID 1 – Engine 1	4 October 2017	Ammonia, nitrogen oxides (as NO2), carbon dioxide,
EPA ID 2 – Engine 2		oxygen

^{*} Flow rate, velocity, temperature and moisture were determined unless otherwise

The sampling methodologies chosen by Ektimo are those recommended by the NSW Office of Environment and Heritage (as specified in the *Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales, January 2007*).

All results are reported on a dry basis at STP. Unless otherwise indicated, the methods cited in this report have been performed without deviation.

Plant operating conditions have been noted in the report.

2 RESULTS SUMMARY

The following licence comparison table shows that all analytes highlighted in green are below the licence limit set by the NSW EPA as per licence 20768 (last amended on 18th of April 2016).

EPA No.	Location Description	Pollutant	Units	Licence Limit	Detected Values
1	4 Francis 4	Nitrogen Oxides	mg/m ³	57	19
1 Engine 1	Ammonia	mg/m ³	4	0.27	
2 Engine 2	Nitrogen Oxides	mg/m ³	57	46	
	Liigille 2	Ammonia	mg/m ³	4	0.17



3 RESULTS

3.1 EPA ID 1 - Engine 1

Date4/10/2017ClientEnwave Central Park Pty LtdReportR004984Stack IDEPA ID No. 1 - Engine 1Licence No.20768LocationChippendaleEktimo StaffRyan Collins, Scott WoodsStateNSWProcess ConditionsPlease refer to client records.

Sampling Plane Details Sampling plane dimensions 430 mm Sampling plane area 0.145 m² Sampling port size, number & depth 1" BSP (x2), 60 mm Access & height of ports Stairs 1.5 m Duct orientation & shape Vertical Circular Downstream disturbance Bend 7 D Upstream disturbance Bend 6 D No. traverses & points sampled 2 8 Sample plane compliance to AS4323.1 Satisfactory



Stack Parameters			
Moisture content, %v/v	11		
Gas molecular weight, g/g mole	28.2 (wet)	29.4 (dry)	
Gas density at STP, kg/m³	1.26 (wet)	1.31 (dry)	
Gas Flow Parameters			
Flow measurement time(s) (hhmm)	1026 & 1134		
Temperature, °C	116		
Temperature, K	389		
Velocity at sampling plane, m/s	10		
Volumetric flow rate, discharge, m³/s	1.5		
Volumetric flow rate (wet STP), m ³ /s	1.1		
Volumetric flow rate (dry STP), m ³ /s	0.94		
Mass flow rate (wet basis), kg/hour	4800		
Velocity difference. %	<1		

Gas Analyser Results	Average		
Sampling time	1024-1127		
Combustion Gases Nitrogen oxides (as NO ₂)	Concentration Mass Rate mg/m³ g/min 19 1.1		
	Concentration %		
Carbon dioxide	5.3		
Oxygen	11.7		

Ammonia San	pling time	Results 1030-1130		
		Concentration mg/m³	Mass Rate g/min	
Ammonia		0.27	0.015	



3.2 EPA ID 2 - Engine 2

Date4/10/2017ClientEnwave Central Park Pty LtdReportR004984Stack IDEPA ID No. 2 - Engine 2Licence No.20768LocationChippendaleEktimo StaffRyan Collins, Scott WoodsStateNSWProcess ConditionsPlease refer to client records.

Sampling Plane Details Sampling plane dimensions 430 mm Sampling plane area 0.145 m² Sampling port size, number & depth 1" BSP (x2), 60 mm Stairs 1.5 m Access & height of ports Duct orientation & shape Vertical Circular Downstream disturbance Bend 7 D Upstream disturbance Bend 6 D No. traverses & points sampled 2 8 Sample plane compliance to AS4323.1 Satisfactory



Stack Parameters			
Moisture content, %v/v	11		
Gas molecular weight, g/g mole	28.2 (wet)	29.5 (dry)	
Gas density at STP, kg/m³	1.26 (wet)	1.31 (dry)	
Gas Flow Parameters			
Flow measurement time(s) (hhmm)	1145 & 1254		
Temperature, °C	114		
Temperature, K	387		
Velocity at sampling plane, m/s	12		
Volumetric flow rate, discharge, m³/s	1.7		
Volumetric flow rate (wet STP), m³/s	1.2		
Volumetric flow rate (dry STP), m ³ /s	1.1		
Mass flow rate (wet basis), kg/hour	5400		
Velocity difference, %	3		

Gas Analyser Results	Average
Sampling time	1154-1257
Combustion Gases Nitrogen oxides (as NO ₂)	Concentration Mass Rate mg/m³ g/min 46 3
	Concentration %
Carbon dioxide	5.5
Oxygen	11.4

Ammonia		Results 1150-1250		
	Sampling time			
		Concentration Mass Rate mg/m³ g/min		
Ammonia		0.17 0.011		



4 PLANT OPERATING CONDITIONS

Unless otherwise stated, the plant operating conditions were normal at the time of testing. See Enwave Central Park Pty Ltd records for complete process conditions.

5 TEST METHODS

All sampling and analysis was performed by Ektimo unless otherwise specified. Specific details of the methods are available upon request.

Parameter	Sampling Method	Analysis Method	Uncertainty*	NATA Accredited	
				Sampling	Analysis
Sample plane criteria	NSW TM-1	NA	-	✓	NA
Moisture content	NSW TM-22	NSW TM-22	19%	✓	✓
Temperature	NSW TM-2	NA	2%	✓	NA
Flow rate	NSW TM-2	NA	8%	✓	NA
Velocity	NSW TM-2	NA	7%	✓	NA
Ammonia	SCAQMD Method 207.1	APHA method 4500 NH3	18%	×	\checkmark^1
Nitrogen oxides (NOx)	NSW TM-11	NSW TM-11	12%	✓	✓
Carbon dioxide	NSW TM-24	NSW TM-24	13%	✓	✓
Oxygen	NSW TM-25	NSW TM-25	13%	✓	✓

 $^{^{*}}$ Uncertainty values cited in this table are calculated at the 95% confidence level (coverage factor = 2)

6 QUALITY ASSURANCE/ QUALITY CONTROL INFORMATION

Ektimo (EML Air) and Ektimo (ETC) are accredited by the National Association of Testing Authorities (NATA) for the sampling and analysis of air pollutants from industrial sources. Unless otherwise stated test methods used are accredited with the National Association of Testing Authorities. For full details, search for Ektimo at NATA's website www.nata.com.au.

Ektimo (EML Air) and Ektimo (ETC) are accredited by NATA (National Association of Testing Authorities) to ISO/IEC 17025. – General Requirements for the Competence of Testing and Calibration Laboratories. ISO/IEC 17025 requires that a laboratory have adequate equipment to perform the testing, as well as laboratory personnel with the competence to perform the testing. This quality assurance system is administered and maintained by the Compliance Manager.

NATA is a member of APLAC (Asia Pacific Laboratory Accreditation Co-operation) and of ILAC (International Laboratory Accreditation Co-operation). Through the mutual recognition arrangements with both of these organisations, NATA accreditation is recognised world —wide.

A formal Quality Control program is in place at Ektimo to monitor analyses performed in the laboratory and sampling conducted in the field. The program is designed to check where appropriate; the sampling reproducibility, analytical method, accuracy, precision and the performance of the analyst. The Laboratory Manager is responsible for the administration and maintenance of this program.



^{1.} Analysis performed by Envirolab, NATA accreditation number 2901. Results were reported to Ektimo on 17 October 2017 in report number 177328.

7 DEFINITIONS

The following symbols and abbreviations may be used in this test report:

ApproximatelyLess thanGreater than

≥ Greater than or equal to

APHA American public health association, Standard Methods for the Examination of Water and

Waste Water

AS Australian Standard
BSP British standard pipe

CARB Californian Air Resources Board
CEM Continuous Emission Monitoring
CEMS Continuous Emission Monitoring System

CTM Conditional test method

D Duct diameter or equivalent duct diameter for rectangular ducts

 D_{50} 'Cut size' of a cyclone defined as the particle diameter at which the cyclone achieves a 50% collection efficiency ie. half of the particles are retained by the cyclone and half are not and pass through it to the next stage. The D_{50} method simplifies the capture efficiency distribution by assuming that a given cyclone stage captures all of the particles with a diameter equal to or

greater than the D_{50} of that cyclone and less than the D_{50} of the preceding cyclone.

DECC Department of Environment & Climate Change (NSW)

Disturbance A flow obstruction or instability in the direction of the flow which may impede accurate flow

determination. This includes centrifugal fans, axial fans, partially closed or closed dampers,

louvres, bends, connections, junctions, direction changes or changes in pipe diameter.

DWER Department of Water and Environmental Regulation

EPA Environment Protection Authority
FTIR Fourier Transform Infra Red

ISC Intersociety committee, Methods of Air Sampling and Analysis

ISO International Organisation for Standardisation

NA Not applicable

NATA National Association of Testing Authorities

NIOSH National Institute of Occupational Safety and Health

NT Not tested or results not required

OM Other approved method

OU The number of odour units per unit of volume. The numerical value of the odour

concentration is equal to the number of dilutions to arrive at the odour threshold (50% panel

response).

PM₁₀ Atmospheric suspended particulate matter having an equivalent aerodynamic diameter of less

than approximately 10 microns (µm).

PM_{2.5} Atmospheric suspended particulate matter having an equivalent aerodynamic diameter of less

than approximately 2.5 microns (µm).

PSA Particle size analysis

RATA Relative Accuracy Test Audit

STP Standard temperature and pressure. Gas volumes and concentrations are expressed on a dry

basis at 0°C, at discharge oxygen concentration and an absolute pressure of 101.325 kPa,

unless otherwise specified.

TM Test Method

TOC The sum of all compounds of carbon which contain at least one carbon to carbon bond, plus

methane and its derivatives.

USEPA United States Environmental Protection Agency

VDI Verein Deutscher Ingenieure (Association of German Engineers)

Vic EPA Victorian Environment Protection Authority

VOC Any chemical compound based on carbon with a vapour pressure of at least 0.010 kPa at 25°C

or having a corresponding volatility under the particular conditions of use. These compounds may contain oxygen, nitrogen and other elements, but specifically excluded are carbon

monoxide, carbon dioxide, carbonic acid, metallic carbides and carbonate salts.

XRD X-ray Diffractometry

